

Tuesday, October 23, 2012 11:14:30 AM

92215

Page 1

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Item Name: Contoured Male Eye (Supersedes B67-43001-215)

Start Date: 10/23/2012 **Start Qty:** 4.00 ***4***

Cust Item ID:

Required Date: 11/9/2012 Req'd Qty: 4.00 * 1 *

Customer:

Reference:

Approvals: Process Plan: MF Date: 12-10-25 Tooling:

Date:

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____

Date:

Stop *NR2*

[illegible]

Work Order ID 92215***92215***

Page 2

Tuesday, October 23, 2012 11:14:31 AM

Item ID: D3440-15 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Contoured Male Eye (Supersedes B67-43001-215)
Start Date: 10/23/2012 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 11/9/2012 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130	QC8- Inspect parts - second check	0.00							
130									
QC	Memo	0.00							
Quality Control									

140	Identify as per dwg & Stock Location: SWA	0.00							
140									
Packaging	Memo	0.00							
Packaging									

150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.00							
Quality Control									

4x
SP
12-10-29.
12/10/31
ML5 12-10-29

Picklist Print

Tuesday, October 23, 2012 11:14:30 AM

Page 1

Work Order ID: 92215

Parent Item: D3440-15

Parent Item Name: Contoured Male Eye (Supersedes B67-43001-215)

Start Date: 10/23/2012

Required Date: 11/9/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP A05.08.31 New issue KJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B1.000X02.000 6061-T6 Bar 1.00 x 2.00		Purchased	No			100	f	35.1080	0.1833	0.7717895		12/10/26	

Location	Loc Qty	Loc Code
MAT	0.318	
112567	0	
→ 121660	0.318	
MAT004	34.79	
122081	10.79	
123279	24	

0.7717

ft

(mat not pulled)

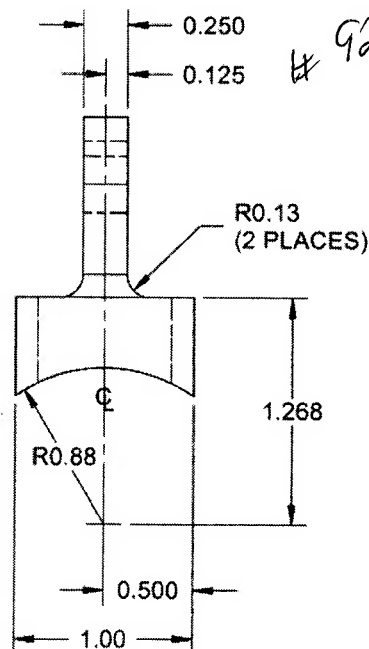
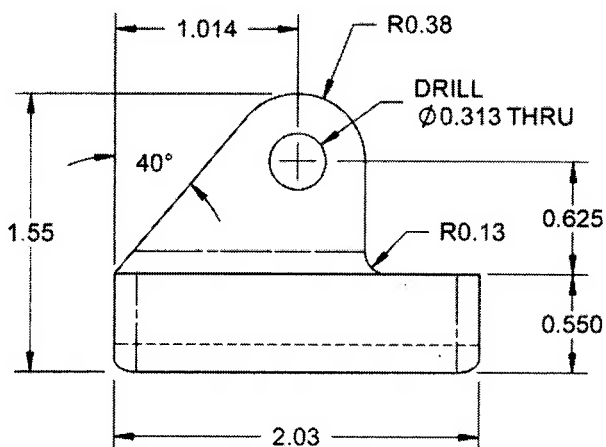
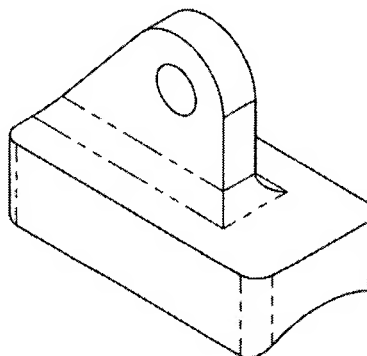
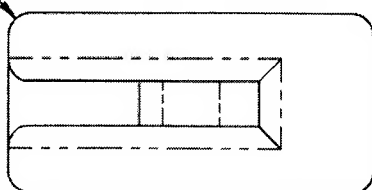
Adjust quantity in system
There is 10.375 ft left of B121660
after subtracting 0.7717 ft



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>RE</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3440	REV. A SHEET 7 OF 7
DATE 05.06.02		TITLE BLADE FOLD KIT PARTS	SCALE 1:1

RELEASED
[Signature]
05/08/18

R0.13
(4 PLACES)



D3440-15 CONTOURED MALE EYE
SUPERSEDES PREMIER P/N B67-43001-215

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) BAR
PER AMS-QQ-A-225/8 (OR AMS 4160)
(REF. DART SPEC. M6061T6B)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

COPYRIGHT © 2005 BY DART AEROSPACE LTD.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

